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ENVIRONMENTAL MANAGEMENT POLICY

Seppelec, through an environmental management system compliant with the UNE-EN ISO 14001:2015 standard, is committed to protecting the environment and contributing to the prevention of pollution by integrating environmental criteria into all its activities. The organisation works to identify, assess and reduce the environmental impacts arising from its own activities, as well as from activities carried out by third parties on its behalf.

This commitment includes compliance with applicable environmental requirements, the prevention of pollution and the continuous improvement of environmental performance, through the efficient use of resources, proper waste management and the reduction of emissions and impacts on water, soil and biodiversity, whilst also promoting responsible practices throughout our supply chain.

To fulfil these commitments, the Executive Management promotes, leads and supports the implementation, maintenance and improvement of the Environmental Management System in accordance with the UNE-EN ISO 14001:2015 standard, the scope of which covers the design, manufacture, marketing, commissioning and after-sales service of industrial facilities for the treatment, preparation and processing of liquid products in the food and drink industry.

With a view to achieving continuous improvement of the integrated management system and the company's environmental performance, the following quantitative and qualitative objectives have been established; these are consistent with the Environmental Management Policy, which serves as the framework for their establishment and review.

Qualitative objectives

Materials, chemicals and waste

- To optimise the use of raw materials through the bespoke design of equipment, tailored to the actual needs of each client, avoiding oversizing, in order to ensure that performance standards are maintained and environmental impact is reduced.
- To promote the reuse and recovery of materials in order to minimise waste generation and foster the circular economy.
- Optimise the procurement, storage and preservation of chemicals used for laboratory testing and food products used in FAT tests, adjusting the quantities procured and storage conditions to prevent deterioration or expiry.
- Raise awareness and train staff in the correct sorting and recycling of waste.

Energy consumption and GHG emissions

- Reduce greenhouse gas emissions for Scopes 1 and 2.
- Minimise the emission of pollutants by ensuring the availability of localised extraction systems for activities involving welding or cleaning with chemicals.

Air pollution

- Minimise the emission of pollutants into the atmosphere, ensuring the availability of localised extraction systems for activities involving welding or cleaning with chemicals.

Consumer health and safety

- Prevent risks associated with explosive atmospheres by ensuring full compliance with the applicable ATEX requirements for equipment intended for use in ATEX zones.
- Enhance customer safety through strict compliance with the CE marking for machinery, platforms and work structures manufactured by Seppelec.

Product use

- To design sustainable equipment that reduces energy requirements and resource consumption throughout its life cycle.
- Incorporate design criteria that facilitate the maintenance and replacement of components, as well as the recyclability of materials at the end of their life cycle.

End of product life

- To promote the extension of the service life of equipment under the Seppelec and VDM brand names through the upgrading and selective replacement of parts in obsolete equipment, thereby encouraging reuse and reducing the need to produce new equipment.

Water consumption

- To foster a culture of responsible water use across all Seppelec production sites.
- Design CIP (cleaning-in-place) systems incorporating recovery systems that enable the storage and reuse of rinse water.

Quantitative targets

Materials, chemicals and waste

- By 2026, reduce the weight of hazardous and non-hazardous waste managed by authorised waste management operators by 5 per cent compared with the 2025 baseline.
- During 2026, reduce the stock of chemicals and foodstuffs used in FAT tests by 10 per cent compared with the 2025 baseline, aligning it with actual needs and preventing expiry or deterioration and the resulting generation of waste.
- Circulate internally, at least once a year, document CAL-0013 “Manual of Good Environmental Practices”.

Energy consumption and GHG emissions

- During 2026, reduce Seppelec’s carbon footprint by 50 per cent compared with the 2025 baseline, by contracting electricity supply from a supplier with lower emission factors, in accordance with the emission factors published by MITERD, taking into account the organisation’s four work sites.

Air pollution

- During 2026, ensure that 100 per cent of workstations where welding or chemical cleaning activities are carried out are fitted with suitable and operational local exhaust ventilation systems.

Consumer health and safety

- During 2026, improve the ATEX marking process by engaging a specialist consultancy firm to advise Seppelec on compliance with the requirements applicable to equipment handling substances that pose a risk of creating explosive atmospheres, including silos, BIGBAGs and LOTMIX units, in relation to projects carried out in whole or in part during 2026. As a result, an ATEX risk assessment study will be available for each piece of equipment identified within the scope.
- To improve the CE marking process by engaging a specialist consultancy firm to advise the company on compliance with the requirements applicable to machinery classified as hazardous. The aim is to have a CE marking study for each piece of equipment marketed under the VACBID®, LOTMIX®, MASSMOL® C, SEPPELCIP®, ECOPASTEUR®, CONTIMOL®, DECOMOL® and AQUAMOL®, as well as for other hazardous equipment, such as steam reducers.
- During 2026, the company is to obtain certification in accordance with the UNE-EN 1090 standard “Execution of steel and aluminium structures”, for execution level EXC2.

Product use and end of product life

- Review 100 per cent of functional units (groups of machines working towards the same purpose) at engineering committee level to ensure that criteria relating to efficiency, reparability, modularity and recyclability are incorporated into every design.

Water consumption

- By 2026, reduce water consumption at Seppelec's production sites by 20 per cent compared with the 2025 baseline.

Validity and review

This policy applies to all Seppelec production sites and to work carried out at customers' and suppliers' premises; it will be reviewed annually to ensure its validity, with responsibility for its implementation and the monitoring of the proposed qualitative and quantitative objectives falling to the Quality and Environment department.

Transparency

Progress and results arising from this policy will be documented and reported in Seppelec's Sustainability Report, as part of the company's commitment to transparency and continuous improvement in environmental matters.

Furthermore, this environmental management policy is available to all stakeholders on Seppelec's official website, ensuring its transparency and easy access.



Signed: Sven Funke,
Operations Officer

In Alcorcón, 16 January 2026